

## **5 Function Manipulator**

The HLK-4000 manipulator is a 5 Function rate controlled manipulator making use of an HLK-2010 jaw rotate offering 180 degree rotation on the wrist and a jaw opening range of 154mm (6") and a softline cutting capability of 19mm (3/4") from the back side of the jaw plates.

This manipulator was specifically developed for observation to light duty work class vehicles to provide manipulation capabilities and is ideal for jetting and brushing operations, debris clearance, valve turning and bolt torqueing, rope cut- ting, cable repair, biological and geological sampling, archaeological work, transponder and probe installation, salvage and recovery.



## Features

- 5 degrees of freedom manipulator
- Compact & lightweight @ 9.6kg (21.1lb) in water
- Lift of 25Kg at full reach
- Wrist rotate range of 180O and a jaw opening of 154mm (6")
- Incorporates 19mm soft rope cutter

World leader in electric underwater robotics



# **Technical Specifications**

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Control TypeRate ControlledMaterials316 Stainless Steel, 6082 Aluminium, HDPESeal MaterialsNitrile/NBR/Buna-N, PTFEProduct FinishHard Anodised, PaintedPorts1/8" BSPP (ISO 1179) 7/16" SAE (SAE J1926-1)DimensionsRefer to DrawingWeight in Air12.7kg (28lb)Weight in Water9.6kg (21.1lb)Maximum Reach860mm (34")Wrist Travel180 Degree	Degrees of Freedom	5
Seal MaterialsNitrile/NBR/Buna-N, PTFEProduct FinishHard Anodised, PaintedPorts1/8" BSPP (ISO 1179) 7/16" SAE (SAE J1926-1)DimensionsRefer to DrawingWeight in Air12.7kg (28lb)Weight in Water9.6kg (21.1lb)Maximum Reach860mm (34")Wrist Travel180 Degree	Control Type	Rate Controlled
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Weight in Water9.6kg (21.1lb)Maximum Reach860mm (34")Wrist Travel180 Degree	Dimensions	Refer to Drawing
Maximum Reach 860mm (34")   Wrist Travel 180 Degree	Weight in Air	12.7kg (28lb)
Wrist Travel 180 Degree	Weight in Water	9.6kg (21.1lb)
	Maximum Reach	860mm (34")
	Wrist Travel	180 Degree
Jaw Opening 154mm (6")	Jaw Opening	154mm (6")

### Hydraulic Performance

Max. Working Pressure	140bar (2000psi)
Flow	0.5lpm to 6lpm (0.13gpm to 1.58gpm)
Fluid Type	Mineral: DIN 51524, ISO 11158, ISO 6743-4 Synthetic: Panolin Atlantis, HLP-Synth
Viscosity	16cSt to 220cSt. VG 22-32 Recommended
Fluid Temperature	5-60°C (41-140°F)
Cleanliness Requirements	ISO 4406:19/17/14, NAS 1638:8, AS4059:9A/8B/8C

#### Performance

Wrist Torque	18.7Nm @ 140bar (13.8lbf.ft @ 2000psi)
Jaw force	630N @ 140bar (141.63lbf @ 2000psi)
Soft Rope Cutting Diameter	19mm (3/4")
Lift at Full Extension	25kg (55lb)

Environmental	
Operational Depth	6000msw (19,680ft)
Operating Temperature	5-60°C (41-140°F)
Storage Temperature	0-70°C (32-158°F)
Humidity	0% to 100% Condensing

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