

## Manipulator Jaw Rotate

The HLK-21020 manipulator jaw rotate was developed specifically for the HLK-43000 mini-manipulator commonly used on small observation class vehicles or can be retrofitted to any system requiring a jaw rotate function or mechanism.

The rotate function utilises a rack and pinion design offering a limited 180° rotation while the jaw function utilises a double acting actuator. The manufacturing of the body uses 6082 aluminium with a 50-micron hard-anodised surface.

The rotate function can deliver a limited range torque of 8.2Nm @ 80bar (6lbf.ft @ 1160psi) while the jaw mechanism can exert a compressive force of 125N @ 80bar (28lbf @ 1160psi).



## Features

- 180° rotate function capable of delivering 8.2Nm @ 80bar (6lbf.ft @ 1160psi)
- Jaw force capacity of 125N @ 80bar (28lbf @ 1160psi)
- Soft rope cutting blades available as standard

## Technical Specifications

### General

Function	Jaw & Wrist Rotate
Materials	316 Stainless Steel, 6082 Aluminium
Product Finish	Hard Anodised
Seal Material	Nitrile/NBR/Buna-N
Ports	1/8" BSPP (ISO 1179)
Dimensions	(L) 312mm x (W) 108mm x (D) 75mm (12.3" x 4.3" x 3")
Weight in Air	4.5kg (9.9lb)
Weight in Water	3.4kg (7.5lb)
Wrist Travel (Degree)	180 Degrees
Jaw Opening	90mm (3.5")
T-Handle Groove Diameter	10mm (3/8")

### Hydraulic Performance

Maximum Working Pressure	80bar (1160psi)
Flow	0.5lpm to 3lpm (0.13gpm to 0.79gpm)
Fluid Type	Mineral: DIN 51524, ISO 11158, ISO 6743-4, ASTM D6158 Synthetic: Panolin Atlantis, HLP-Synth
Viscosity	16cSt to 220cSt. VG 22-32 Recommended
Temperature	5-60°C (41-140°F)
Cleanliness Requirements	ISO 4406:19/17/14, NAS 1638:8, AS4059:9A/8B/8C

### Forces

Wrist Torque	8.2Nm @ 80bar (6lbf.ft @ 1160psi)
Jaw Force	125N @ 80bar (28lbf @ 1160psi)
Soft Rope Cut Diameter	6mm (1/4")

### Environmental

Operational Depth	6000msw (19,680ft)
Operating Temperature	5-60°C (41-140°F)
Storage Temperature	0-70°C (32-158°F)
Humidity	0% to 100% Condensing

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Phone: +44 (0) 1489 898000

Web: [www.saabseaeye.com](http://www.saabseaeye.com)

Email: [solutions@saabseaeye.com](mailto:solutions@saabseaeye.com)